

# Design and Optimization of a Composite Exospine Structure for Soldier Rehabilitation and Support

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## Exospine Justification

- ◆ On today's battlefield the soldier is being asked to carry more and more weight. This includes not only the backpack weight but also that of the body armor.
- ◆ This program proposed to design a composite exoskeleton structure that ties into the existing body armor and take the weight of that armor and backpack from the shoulders and back and transfer it to the waist.
- ◆ The key to success of this design is that the exoskeleton structure should sit off the shoulder with an air gap that then carries load with minimal deflection under compression.



## The Integrated Support System (ISS)



Lightweight composite exospine structure that takes the weight of the shoulder and translates it to the hips

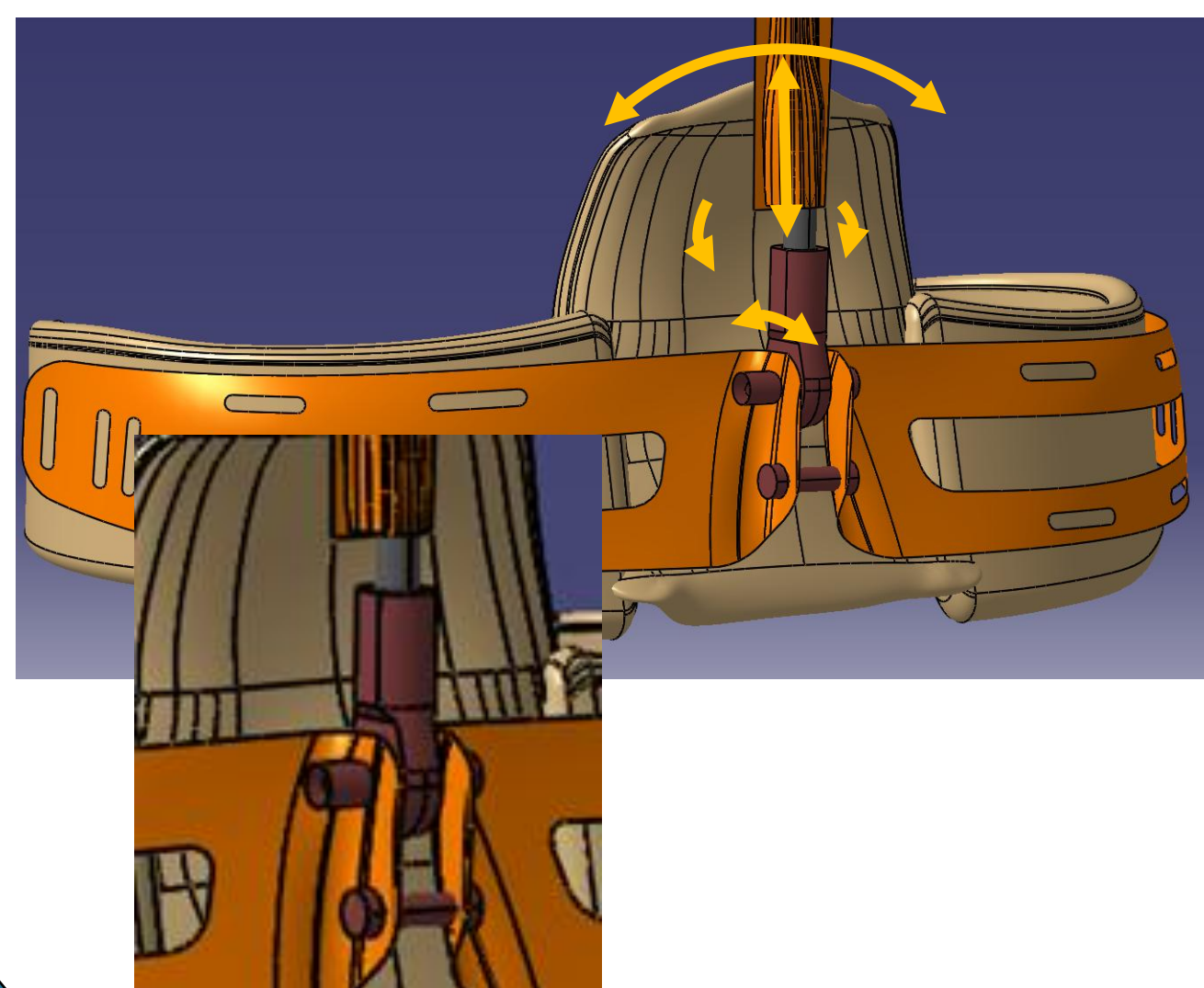
## Benefits

- ◆ Decreases axial compression on the body
- ◆ Protects shoulder girdle
- ◆ Increases Endurance/ Performance Breathing Efficiency and ballistic protection
- ◆ Adds capability to attach equipment through harnessing with ISS

## Requirements

- ◆ Running, Vehicle Jump, Drop to knee, 2-4 miles running/day,
- ◆ Flexibility: +/- 30° side, +/- 30° twist, -30° + 60° back/forward
- ◆ Average load in Afghanistan 63-125lbs with capability to carry an injured buddy for up to 2 hours
- ◆ Worst case scenarios: 250lb man with 150lb load jumping over a 6 foot wall landing on his feet.
- ◆ Salt water immersion capable (Body sweat salt as well as sea water environments)
- ◆ Altitude 25,000ft, Thermal: 125° F (within vehicles reaching 150F), Cold - (-40F)
- ◆ Does not impede fast roping or rappelling

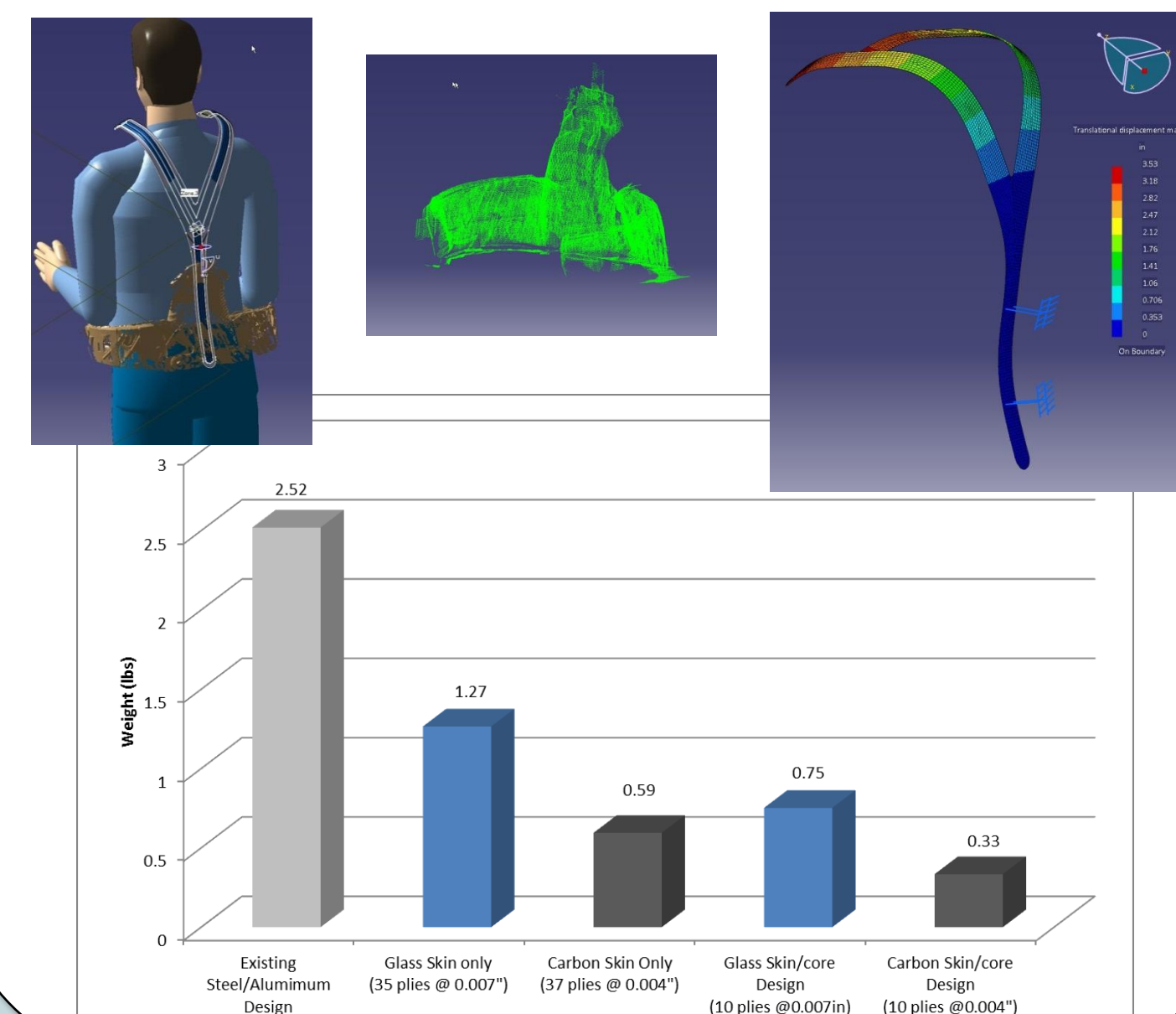
## Novel Hinge Concept developed by UD-CCM



## Simplicity in Hinge Design

- ◆ Simple three part 2 pin linkage with easy adjustment to spine or waist components for different size soldier
- ◆ Flexibility requirements in all directions met
- ◆ Low cost, each element is replaceable
- ◆ System can fold and is fully disassembled in minutes
- ◆ Waist components can be composite or mass produced SMC
- ◆ Pin locations are mostly in compression and have good bearing surface area

## FE Design and Optimization



## Low Cost Tooling and Fabrication



## ACKNOWLEDGEMENTS

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