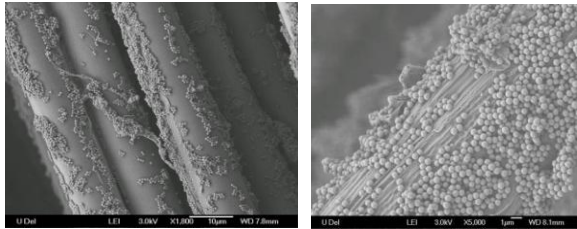


Q.P. McAllister (PhD MSEG), J.W. Gillespie, Jr., M.R. VanLandingham (ARL), K. E. Strawhecker (ARL)

University of Delaware . Center for Composite Materials . Department of Materials Science and Engineering

## BACKGROUND AND MOTIVATION

- ◆ Textile composite protective systems
  - ◇ Increased inter-fiber friction
  - ◇ Decreased fiber mobility
  - ◇ Increased energy dissipation<sup>1</sup>



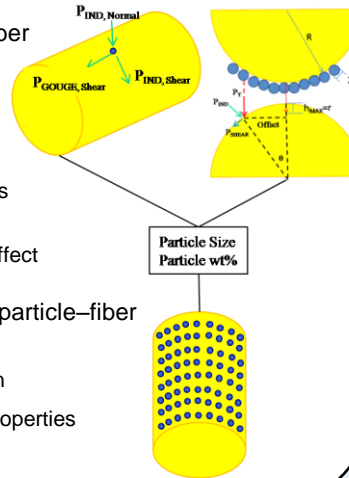
Untested Sample<sup>2</sup>

Tested Sample<sup>2</sup>

1. M.J. Decker, C.J. Halbach, C.H. Nam, N.J. Wagner, and E.D. Wetzel, *Comp. Sci. Technol.*, 67 (2007) 565-578
2. A. Lim PhD Candidacy Qualifier

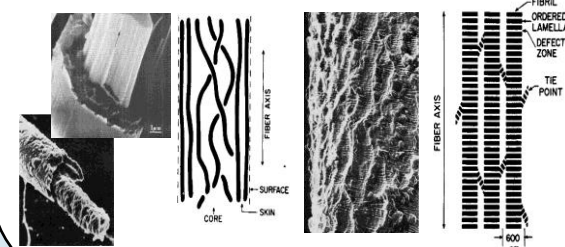
## CRITICAL ISSUES

- ◆ Energy dissipative role of particles
  - ◇ Direct particle – fiber contact
    - ◇ Normal + shear contact
    - ◇ Indentation and gouging energies
    - ◇ Fiber property + microstructure effect
  - ◇ Indirect effects of particle–fiber contact
    - ◇ Inter-fiber friction
    - ◇ Residual fiber properties



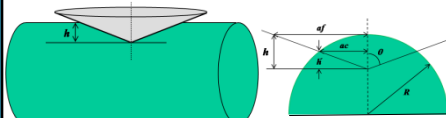
## SYSTEM CONSTITUENTS

- ◆ Particles
  - ◇ ~ 500 nm colloidal silica
  - ◇  $Stiffness_{Particle} \approx 10 \times Stiffness_{Fiber}$
  - ◇ Particle = Infinitely stiff
- ◆ Poly(p-phenylene terephthalamide)-PPTA (i.e. Kevlar, Twaron)
  - ◇ Highly oriented – cylindrically orthotropic
  - ◇ Skin-core morphology
  - ◇ Microfibrillar microstructure
  - ◇ Hydrogen bonded C=O and N-H

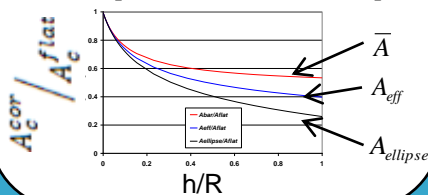


3. M. Panar et al., *J. Polym. Sci. Polym. Phys.* 21 (1983) 1955-1969

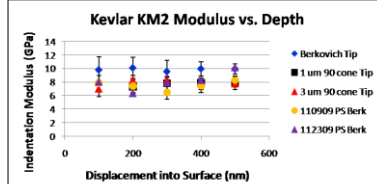
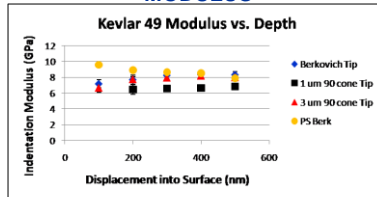
## RADIAL INDENTATION AREA CORRECTION



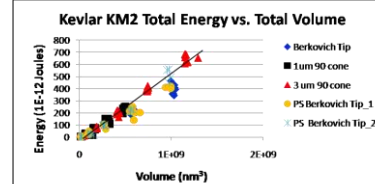
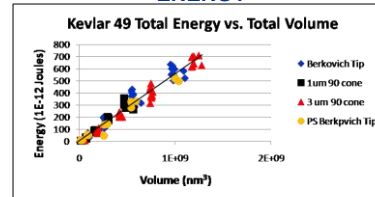
$$\frac{h'}{h} = \cos^2 \theta \left[ 1 - \frac{R}{h} + \sqrt{\left(\frac{R}{h}\right)^2 + \frac{2R}{h} \tan^2 \theta} - \tan^2 \theta \right]$$



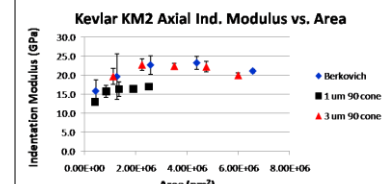
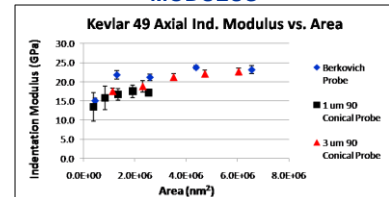
## RADIAL INDENTATION MODULUS

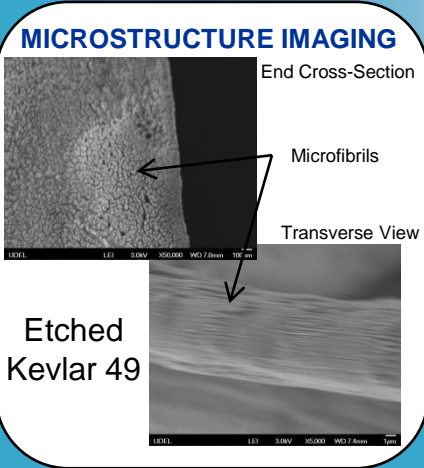
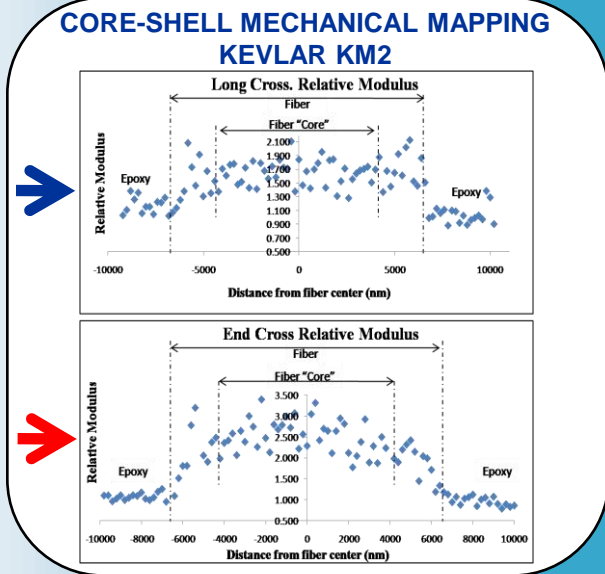
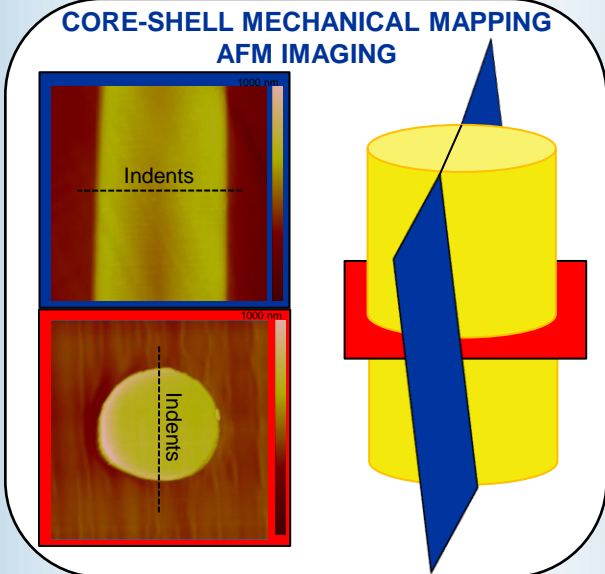
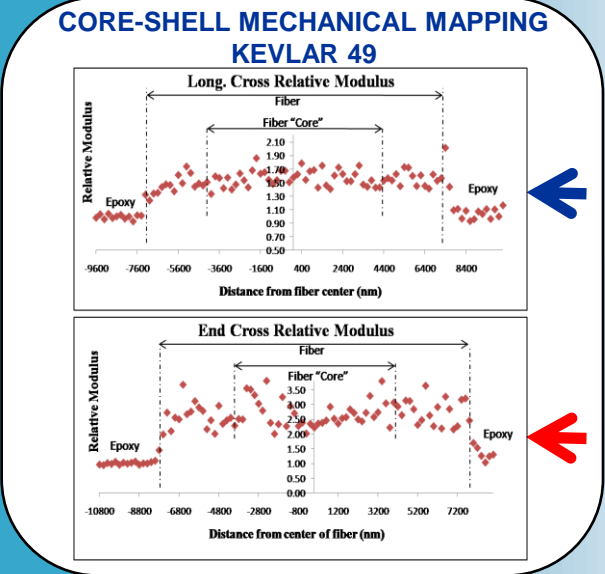


## RADIAL INDENTATION ENERGY



## AXIAL INDENTATION MODULUS





### CYLINDRICAL ORTHOTROPY MATERIAL PROPERTIES

- ◆ Indentation Moduli ( $M$ )
  - ◇  $f(E_a, E_r, E_c, E_{a,r}, E_{a,c}, \nu_{a,r}, \nu_{a,c})$
- ◆ Measure indentation moduli,  $M_a$  &  $M_r$ 
  - ◇ Extrapolate material properties,  $E_a$  &  $E_r$

Indentation Modulus	Experimental Value (GPa)	
$M_{max}$	23	
$M_{ind}$	8.3	
Material Property	Literature value (GPa)	Extrapolated Value (Gpa)
$E_{axial,c}$	$75 \pm 6$	90
$E_{radial,c}$	$2.49 \pm 0.4$ COV	2.09
$G_{ax}$	1.8	
$\nu_{ax}$	0.62	
$\nu_{ax}$	0.24	

4. Delfargue & Ulm, *J. Solids and Structures*, (2004), 41, 7351-7360

- ### FUTURE DIRECTIONS
- ◆ Short Term
    - ◇ Complete cylindrical orthotropy characterization
    - ◇ Complimentary core-shell gradient studies
    - ◇ Time dependent response
    - ◇ Off-set contact
    - ◇ Gouging contact measurements
    - ◇ Damaged fiber property retention
  - ◆ Long Term
    - ◇ Multiple particle-single fiber verification model
    - ◇ Optimize particle/fiber type, size, shape

- ### ACKNOWLEDGEMENTS
- ◆ Advisors:
    - ◇ Dr. J.W. Gillespie Jr.
    - ◇ Dr. M. VanLandingham
  - ◆ Committee Members:
    - ◇ Dr. A. Karlsson
    - ◇ Dr. M. Mackay
  - ◆ ARL
    - ◇ Dr. K. Strawhecker
    - ◇ Research Funding
  - ◆ UD-CCM Staff and Students
    - ◇ Dr. J.M. Deitzel
    - ◇ Dr. A. Abu-Obaid
    - ◇ Dr. Denis Kissounko
    - ◇ Dr. S. Lopatnikov
    - ◇ Amanda Lim
    - ◇ Gaurav Nilakantan
    - ◇ Beverly Wright
    - ◇ Touy Thiravong
    - ◇ UD Grad Students