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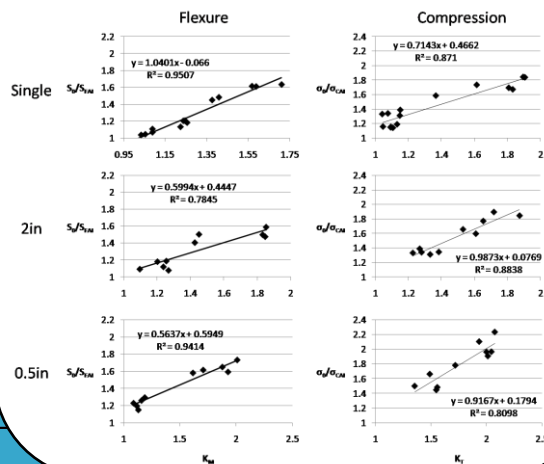
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OBJECTIVES

- ◆ Develop multiple non-coincident impact method to study effects of impact proximity on damage tolerance
- ◆ Develop Flexure after Impact (FAI) method as alternative damage tolerance test
- ◆ Develop simple finite element model that uses experimental data to predict residual strength

STRENGTH PREDICTIONS

- ◆ Plate modeled in ABAQUS w/ inhomogeneous elliptical inclusion
- ◆ Inclusion stiffness and dimensions produce unique stress concentration (K_M , K_T)
- ◆ Predictions consistent and reasonably accurate

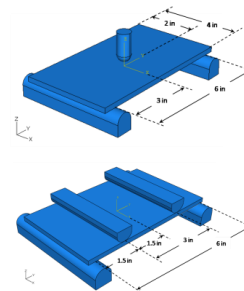


EXPERIMENTAL SETUP

	Incident Energy
Low	12.56 N-m
Middle	18.90 N-m
High	25.33 N-m

Drop-Weight Impact

- ◆ Two edges simply-supp
- ◆ 6in supp span

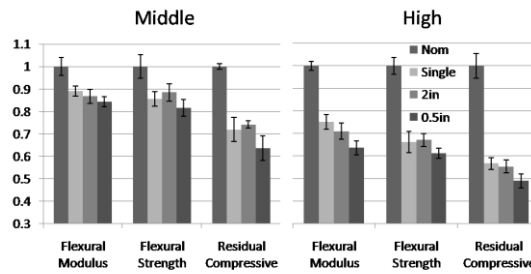


4-pt FAI

- ◆ 3in load span, 6in supp span
- ◆ Max stress over damaged area btwn loading noses
- ◆ 0.3in/min displ rate

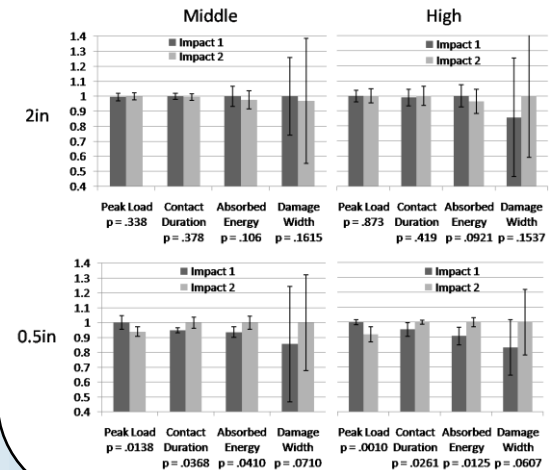
DAMAGED PROPERTIES

- ◆ Flex props less sensitive than compressive
- ◆ Flex props distinctly sensitivity to impact energy
- ◆ 2in display no strength loss from single impact
- ◆ 0.5in impacts display reduction for all props



MULTIPLE IMPACT

- ◆ 2in and 0.5in impact separation distances
- ◆ 2in impacts do not influence one another
- ◆ 0.5in impacts display increased energy absorption and damage



SAMPLES

- ◆ 24oz/yd plane-weave S-2 glass fiber mat
- ◆ CCMFCS2 two-part epoxy resin
- ◆ Symmetric, cross-ply layup $[0^\circ, 90^\circ, 90^\circ, 0^\circ]_s$
- ◆ 4in wide x 0.225in thick

ACKNOWLEDGEMENTS

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