RHEOLOGY – RESIN VISCOSITY USING CONTINUOUS **ROTATION SHEAR OR OSCILLATING SHEAR**

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Introduction

- SC-15 Part A is an epoxy used in many industrial applications.
- It is an amorphous polymer that has no melting point.
- But it does have a glass transition point.
- The ultimate Tg of SC-15 Part A epoxy is 100°C.

*Tg is the temperature at which a undergoes polymer the transformation from glass to a rubber.

- Viscosity tests are important because it gives manufacturers the ability to predict how the substance will behave in the real world.
- For this experiment, five tests were performed using continuous rotation rotational oscillation with a and rheometer to demonstrate how different test types present different flow curves.

Rheometer

 Modern rheometers can operate with continuous rotation and oscillation to perform shear tests.



- The results are called flow curves.
- Rheometers measure the way a liquid flows under applied force.





The picture on the left belongs to the rheometer used for all the tests.

Discovery HR-2 is a hybrid rheology which gives better rheological data, under a wider range measurement OŤ conditions.

Continuous Rotation Shear

Rotation shear tests can be carried out in two different modes.

-First way is the use of torque or shear stress.

• These types of tests simulate forcedependent applications such as squeezing toothpaste out of its tube.

-Second way is the use of rotational speed or shear rate.

• Situations such as application of coatings with a brush can be given as an example of this method.

Area of Use

Continuous Rotation is used to find viscosity of fluids.



Test 1





• Flow Sweep mode was used for both tests.

Oscillating Shear

Area of Use

• Oscillation is used to find complex viscosity of fluids.



Test Parameters

• Frequency Sweep (5Hz – 100Hz)

Complex Viscosity

• It is given by the quotient of the stress amplitude and maximum maximum strain rate amplitude.



Results and Discussion



In 1967, J.D. Huppler, a professor from Chemical Engineering Department of University of Wisconsin, caused the the Weissenberg plate of lower Rheogoniometer to oscillate sinusoidally through several degrees rotation. The amplitudes of oscillation of the driven and nondriven platens were measured, together with the phase shift between the oscillations of the two platens.

Later, this data was used to measure the complex viscosity.

Rotation/Oscillation Viscosity Complex viscosity Oscillating Strain rate, Shear rate (1/s)

chart explicitly shows the Above difference between rotational mode and oscillatory mode rheology test results of SC-15 Part A epoxy.

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