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## MOTIVATION

◆ **Failure prediction in advanced materials is critical to their success in high-performance applications.**

- In FRPs, the onset of failure due to matrix cracking and interphase debonding often occurs without a significant decrease in load-carrying capability.

◆ **Nondestructive damage sensing approaches:**

- off-line (e.g., ultrasonic C-scanning, X-ray microtomography and liquid penetrant)
- real-time (e.g., time-domain reflectometry, acoustic emission and electrical resistance measurements)

◆ **Resistance-based sensing allows for both off-line and real-time health monitoring.**

**Conductively modified carbon nanotube-based composites and their electrical response to dynamic loading is the focus of this research.**

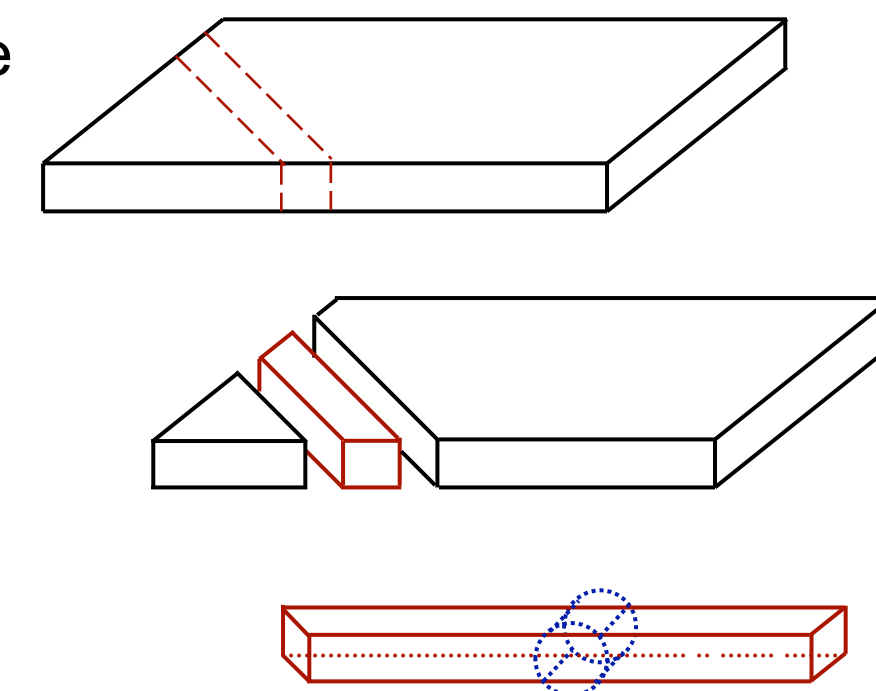
## RESISTANCE-BASED DAMAGE SENSING

◆ **Preform: twenty plies of plain woven E-glass fabric**

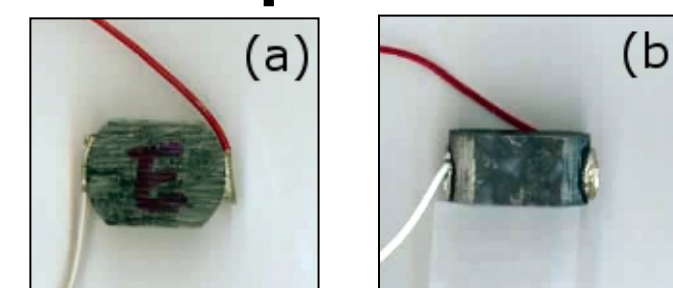
- Fabric is treated with a carbon nanotube-based sizing agent then infused with SC-15 epoxy resin.

◆ **Carbon nanotubes are deposited at the fiber surface resulting in electrical percolation in a composite specimen.**

- The resistance of this nanotube network is particularly sensitive to interphase debonding and delamination.



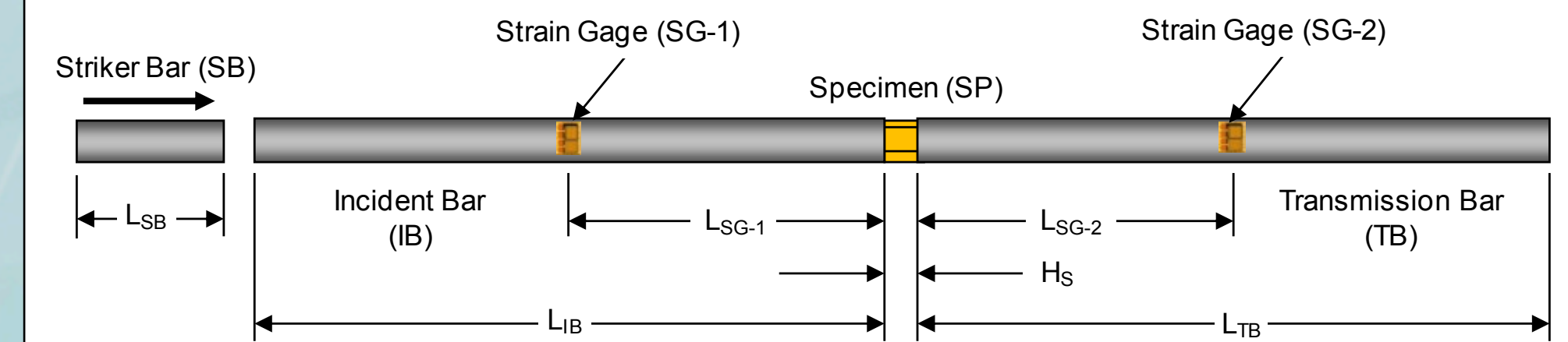
◆ **Panel is cut to yield 45° off-axis specimens**



Lim, An, Chou and Thostenson (2010) Mechanical and electrical response of carbon nanotube-based fabric composites to Hopkinson bar loading. *Composites Science and Technology* 71:616-621

## SPLIT HOPKINSON PRESSURE BAR

◆ **Consists of a striker bar (SB), incident bar (IB) and transmission bar (TB)**



◆ **A gas gun propels the striker bar, which impacts the incident bar.**

- This results in a stress wave to propagate through the incident bar ( $\sigma_I$ ) to the bar-specimen interface.
- The degree of acoustic impedance mismatch and the specimen geometry control the amount of stress reflected back through the incident bar ( $\sigma_R$ ) and transmitted through the transmission bar ( $\sigma_T$ ).

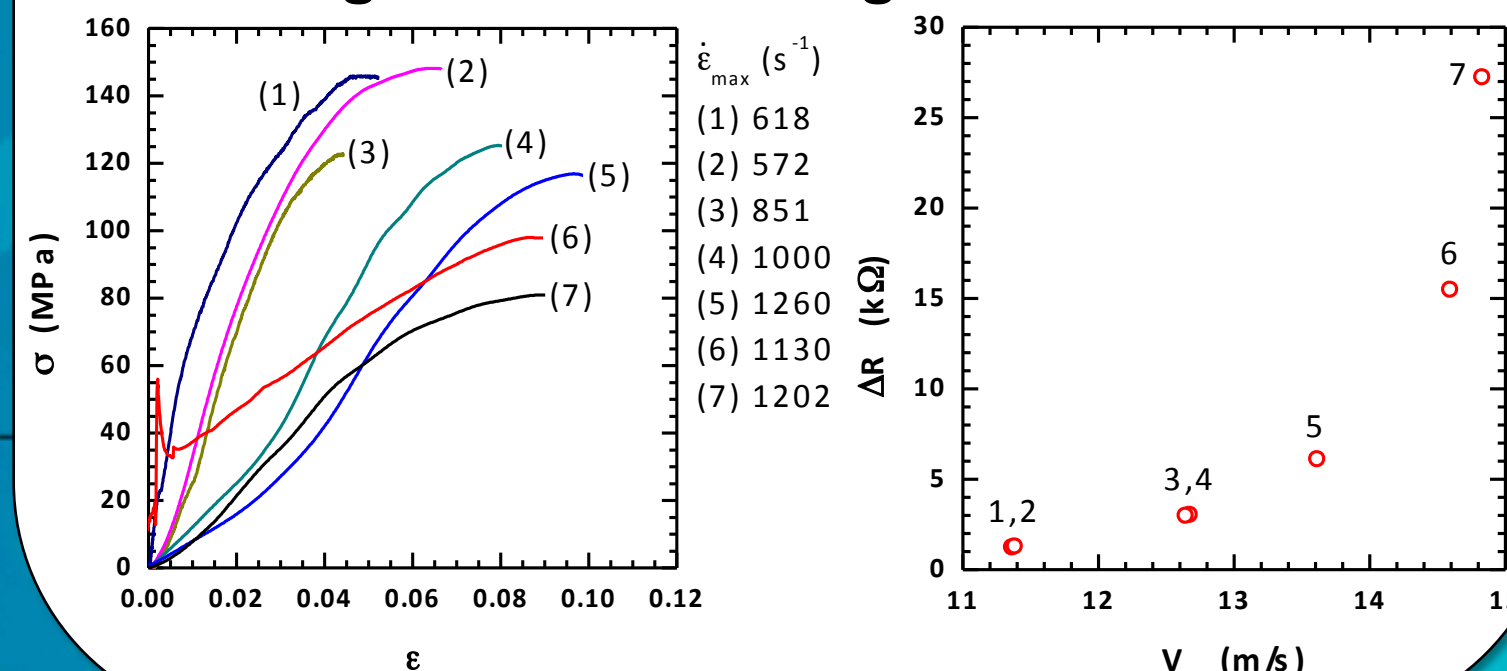
◆ **Measures the mechanical response of a specimen to dynamic compression loading.**

## RESULTS

◆ **Single specimen impacted multiple times at increasing energy**

- Stiffness decreases after each impact.
- Anomaly in stress response due to large delamination during impact (6)

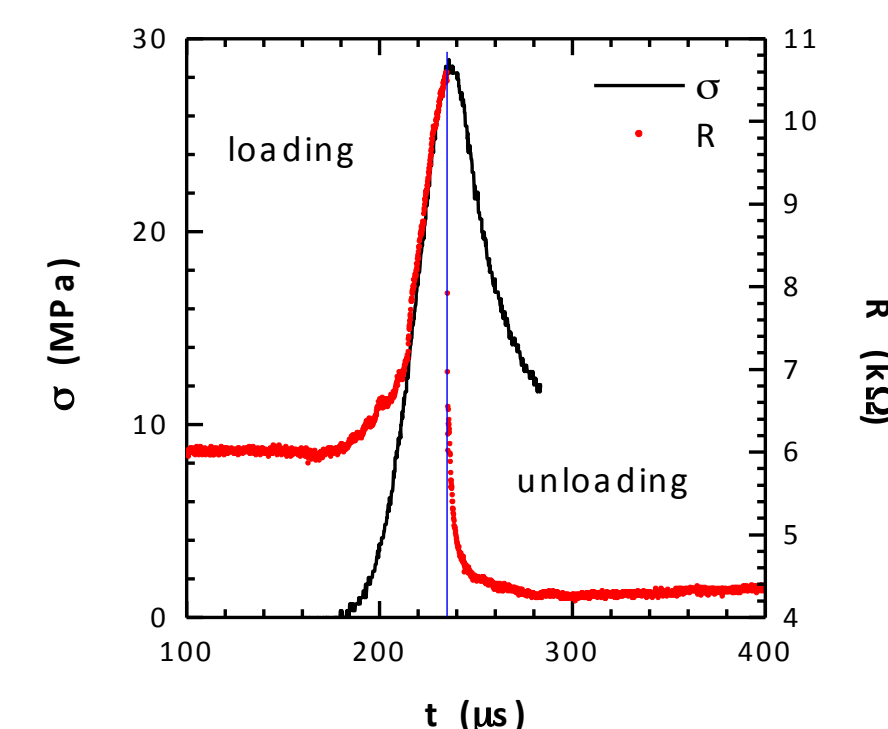
◆ **Permanent resistance changes after each loading indicates damage.**



## CURRENT RESEARCH

◆ **Record resistance on the experimental timescale (~300 μs)**

- Stress and resistance are plotted vs. time below:



◆ **Resistance increases during compression due to radial electrode configuration**

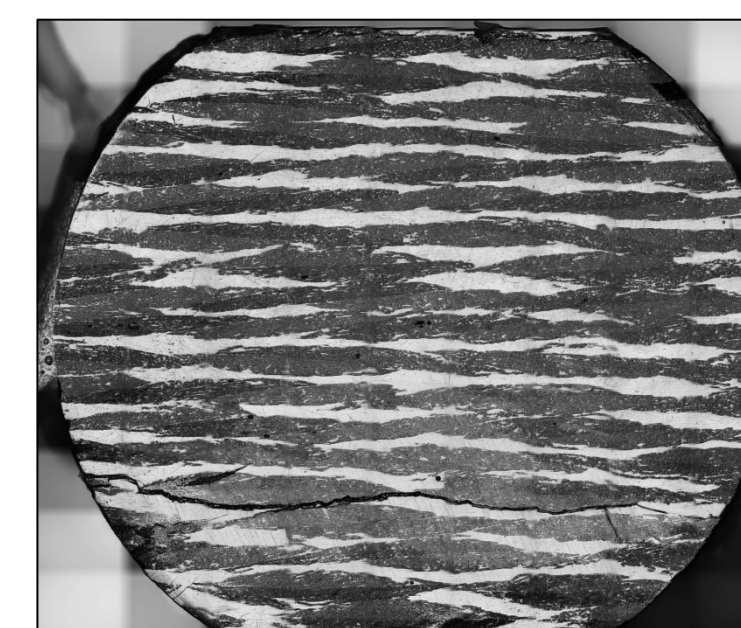
- Specimens undergo axial compression and radial tension (Poisson's effect).

## DAMAGE BEHAVIOR

◆ **Delamination occurs in these 45° off-axis specimens.**

◆ **Future work includes:**

- Exploring electrode configurations which are more sensitive to this mode of failure and
- Measuring the resistance response to dynamic compression-induced shear failure



## CONCLUSIONS

- ◆ **Achieved electrical percolation in a thick section composite using a carbon nanotube-based fiber sizing agent.**
- ◆ **Demonstrated effectiveness of the carbon nanotube network in sensing damage during dynamic compressive loading.**

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