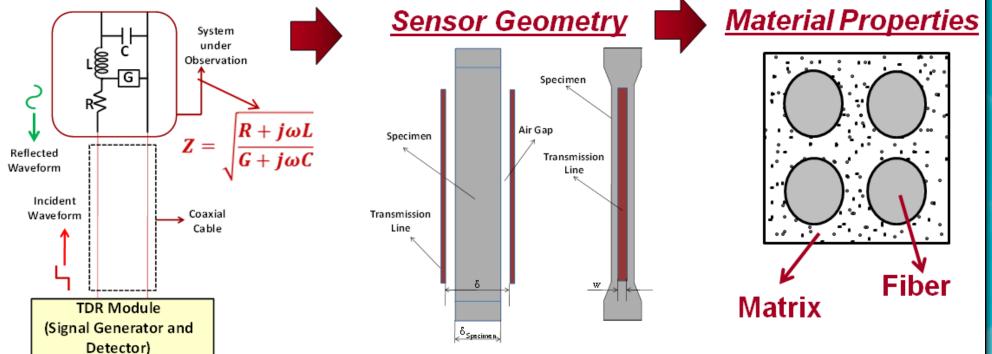


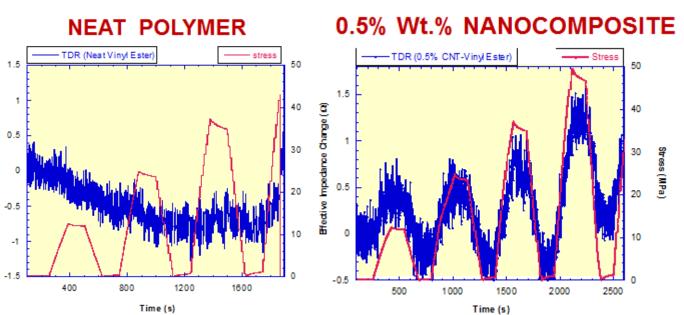
STRUCTURAL HEALTH MONITORING USING CARBON NANOTUBE NETWORKS AND TIME DOMAIN REFLECTOMETRY (TDR) **G.** Pandey(MSME), E. T. Thostenson, D. Heider

TIME DOMAIN REFLECTOMETRY (TDR) SENSING APPROACH



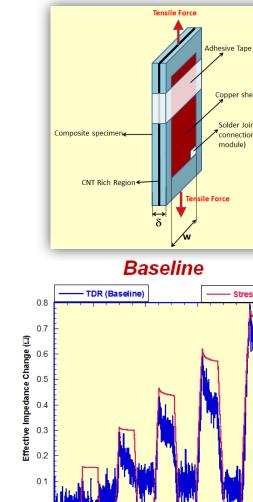
- TDR sensor output depends on sensor geometry and material properties. Impedance, $Z=f(\delta, w, \varepsilon, \mu)$
- Nanoscale reinforcements provide coupled electromagnetic-mechanical properties and can be used for sensing applications

INFLUENCE OF CNT ON STRAIN/TDR RESPONSE



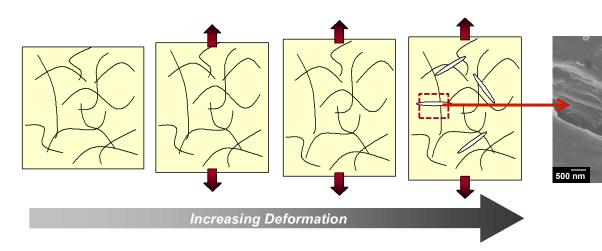
- Neat Vinyl Ester does not show TDR response.
- ♦ 0.5 wt. % CNTs impart self-sensing capability.

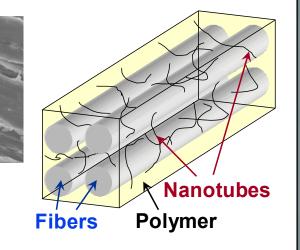
SELECTIVELY MODIFIED SENSING RESPONSE SENSING DELAMINATION High strain sensitivity using TDR Unloaded impedance: **MULTIFUNCTIONAL COMPOSITES** UNDER TENSILE LOAD A measure of damage 0/0/90/0/0 Composite with CNT Early onset of -- Average Impedance change ----- Strain (r modified transverse layer damage Delamination Crack Microscale damag arge Scale Damage Sudden impedance increase can be Loading Cycle Acoustic emission Baseline Verification of TDR **CNT Modifie** Combined damage and observed near delamination in a 7 based sensing strain sensing has been layer unidirectional composite. achieved. ACKNOWLEDGEMENTS Onset and accumulation This work is supported by Office of Naval of micro-crack damage **Research through the Advanced Materials** Intelligent Processing Center can be sensed.



University of Delaware . Center for Composite Materials . Department of Mechanical Engineering . Department of Electrical & Computer Engineering

BACKGROUND: DC-BASED IN SITU **SENSING WITH CARBON NANOTUBES**

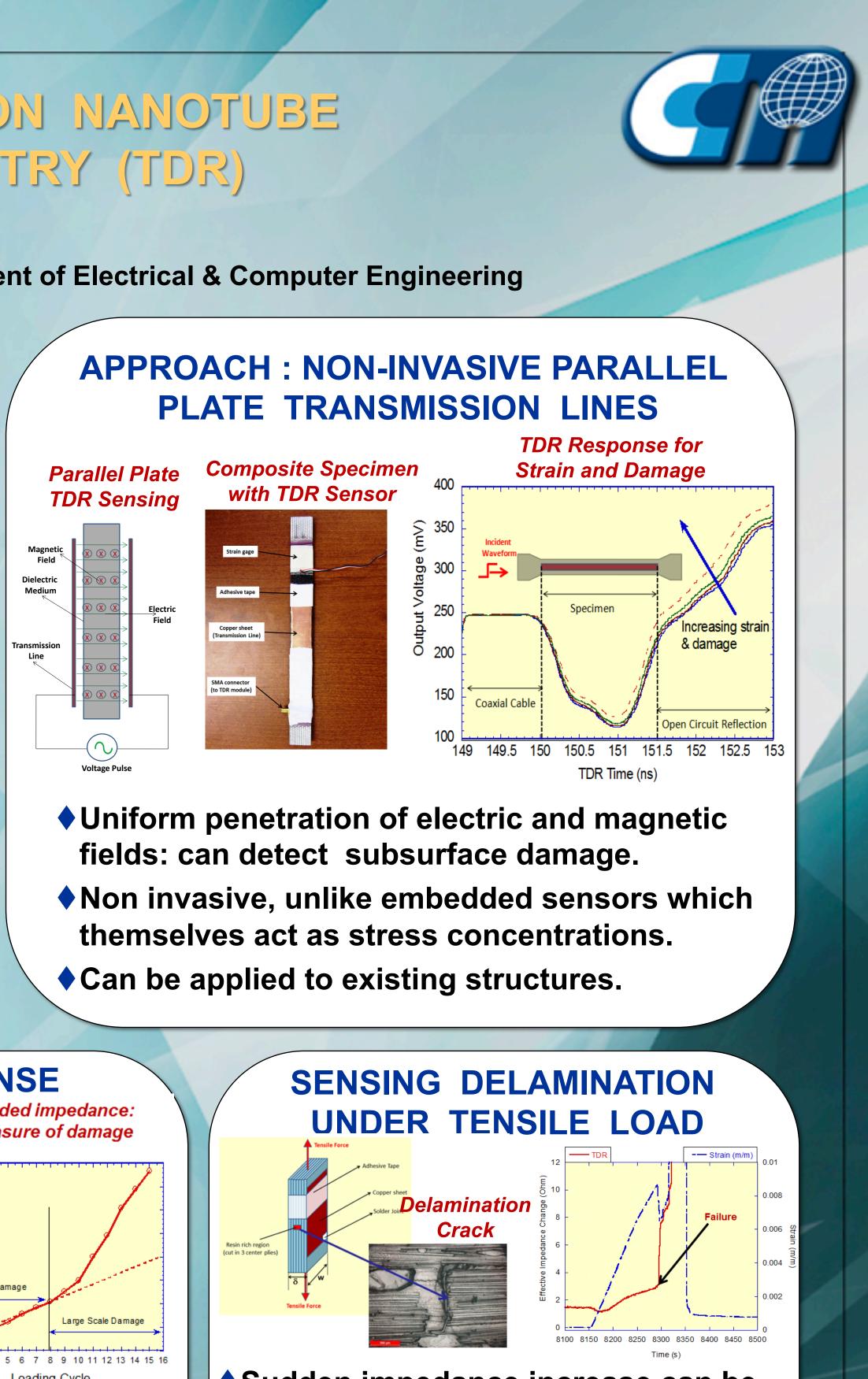




DC Based Sensing: 3-D percolating nanotube networks formed in the matrix which are sensitive to onset and accumulation of cracks.

TDR based sensing: Location specific damage information. Multiple sensors can be replaced with a single TDR sensor.

Gao, Thostenson and Chou, Adv. Functional Mats. (2009)



Thostenson and Chou, Advanced Materials (2006), Thostenson and Chou, Nanotechnology (2008)