

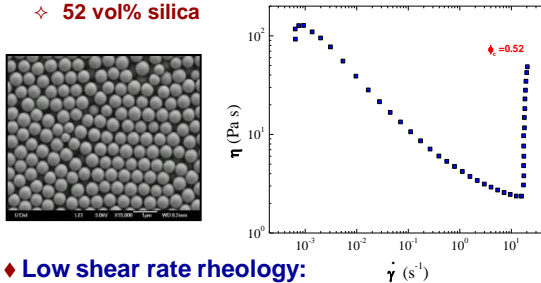
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## SHEAR THICKENING FLUID

◆ A discontinuous STF thickens rapidly above a critical shear rate.

- ◆ Spherical silica particles (450 nm)
- ◆ Polyethylene glycol (PEG, 200 MW)
- ◆ 52 vol% silica



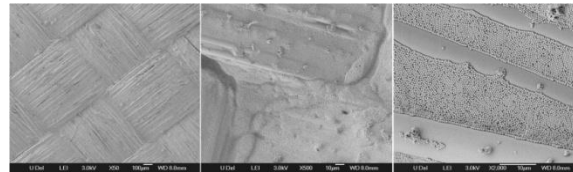
◆ Low shear rate rheology:

- ◆ STF shear-thins prior to transition at  $\sim 20 \text{ s}^{-1}$
- ◆ Graph provided by the Wagner Group.

## MOTIVATION

◆ Goal: To understand and predict the behavior of STF-fabric composites

- ◆ Evaluate the mechanical response of the bulk STF at high shear rates and stresses characteristic of an impact event.



STF-infused fabric at increasing magnifications

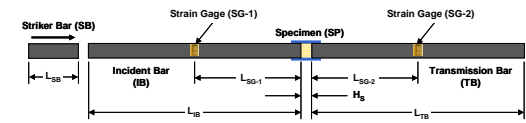
◆ Standard rheometers can achieve shear rates up to  $10^3 \text{ s}^{-1}$  in a viscous fluid specimen.

- ◆ Standard rheometers also unable to capture the transient behavior of a fluid.

## SPLIT-HOPKINSON PRESSURE BAR

◆ The SHPB consists of a gas gun and three cylindrical bars

- ◆ Striker bar (SB), incident bar (IB), and transmission bar (TB)



◆ The fluid is covered with a rubber balloon to prevent loss during testing.

- ◆ The balloon allows the fluid to expand radially, thus the applied compression induces shear within the fluid.

◆ Through the SHPB technique, it is possible to evaluate the mechanical response of a fluid specimen at shear rates over  $10^5 \text{ s}^{-1}$ .

## CLASSIC SHPB DATA REDUCTION

◆ The equations below are used to determine the average force and displacement rate during testing

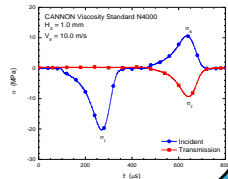
$$F = \frac{1}{2} [A_{IB} E_{IB} (\epsilon_I + \epsilon_R) + A_{TB} E_{TB} \epsilon_T]$$

$$\dot{U} = \dot{U}_1 - \dot{U}_2 = C_{0,IB} (-\epsilon_I + \epsilon_R) + C_{0,TB} \epsilon_T$$

◆ Conditions under which these equation may be applied:

- ◆ Strong transmitted signal
- ◆ Strain rate must not exceed inverse travel time
- ◆ Fluid must be in equilibrium

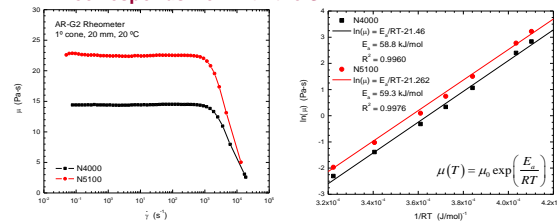
◆ The first two are easily met.



## NEWTONIAN FLUID

◆ The CANNON N4000 Newtonian viscosity standard was used to validate the SHPB technique

- ◆ 100% polybutene
- ◆ Chosen for its viscosity at room temperature which corresponds well with the STF

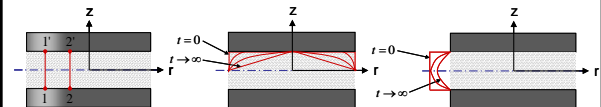


◆ Temperature rise was found to be  $< 1^\circ\text{C}$  during testing.

## DYNAMIC PROCESSES

◆ Two equilibrium processes must be considered:

- ◆ Pressure relaxation (through the specimen thickness and across the radius)
- ◆ Poiseuille flow profile development



$$\tau_H = \frac{H_S}{C}$$

$$\tau_R = \frac{R}{c}$$

$$\tau_P \approx \frac{\nu R^2}{c^2 H_S^2}$$

$$\tau_V \approx \frac{H_S^2}{\nu}$$

◆ This time is 13.6  $\mu\text{s}$  for N5100 tested with  $H_s = 0.5 \text{ mm}$  and  $R = 9.5 \text{ mm}$ .

The experimental timescale is  $\sim 200 \mu\text{s}$ .

# HIGH RATE CHARACTERIZATION OF A SHEAR THICKENING FLUID (STF) USING HOPKINSON BAR METHODOLOG

Continued

## SQUEEZE FLOW MODEL

◆ A quasi-stationary model assuming fully developed flowing was used to predict experimental results.

◆ Conservation of mass

$$\frac{1}{r} \frac{\partial(rV_r)}{\partial r} + \frac{1}{r} \frac{\partial V_\theta}{\partial \theta} + \frac{\partial V_z}{\partial z} = 0$$

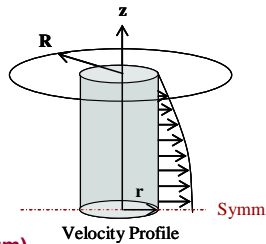
◆ Navier-Stokes (momentum)

$$\rho \left[ \frac{\partial V_r}{\partial t} + V_r \frac{\partial V_r}{\partial r} + V_\theta \frac{\partial V_r}{\partial \theta} + V_z \frac{\partial V_r}{\partial z} \right] = -\frac{\partial P}{\partial r} + \mu \left[ \frac{\partial}{\partial r} \left( \frac{1}{r} \frac{\partial(rV_r)}{\partial r} \right) + \frac{\partial^2 V_r}{\partial z^2} \right]$$

◆ Solving this system of equations yields:

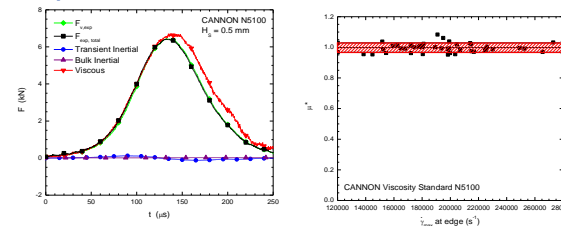
$$F = \underbrace{\frac{\pi \rho R^4}{8h} (\dot{U}_1 - \dot{U}_2)}_{\text{transient inertial}} + \underbrace{\frac{9\pi \rho R^4}{40h^2} (\dot{U}_1 - \dot{U}_2)^2}_{\text{bulk inertial}} + \underbrace{\frac{3\pi \mu R^4}{2h^3} (\dot{U}_1 - \dot{U}_2)}_{\text{viscous}}$$

◆ It is assumed that there is no slip between the bars and fluid upon which zero body forces act.



## SHPB VALIDATION

◆ The viscous and inertial forces predicted by the squeeze flow model are plotted along with the experimental force.



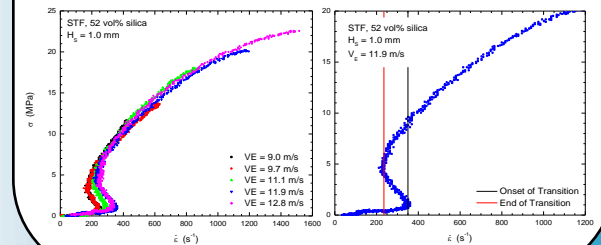
◆ Matching the viscous and experimental force curves yields a *theoretical viscosity*.

- ◆ This value was then normalized by the actual fluid viscosity during testing.
- ◆ The results for 50 tests are plotted (right)
- ◆ A normalized viscosity of 1 represents an ideal match between theory and experiment.

## STF BEHAVIOR - TRANSITION

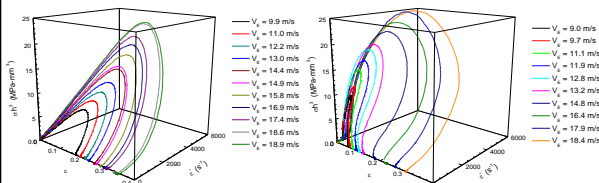
◆ Five STF specimens were examined at different loading rates and from this data, the transition boundaries for the STF were identified.

- ◆ The onset of transition occurs at the first strain rate maximum.
- ◆ Beyond this point, the material stiffens (impedance increases and bar end velocities initially decrease) while the load is monotonically increasing.



## STF MECHANICS

◆ Newtonian vs. STF behavior is illustrated using 3D stress-strain-strain rate plots, which allow for the visualization of constitutive relationships.



Pure viscous

Nonlinear viscoelastic

$$\sigma = f(\dot{\epsilon})$$

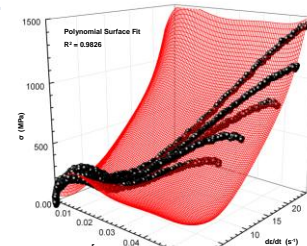
$$\sigma = f(\epsilon, \dot{\epsilon})$$

## STF MODELING

◆ STF loading behavior surface fitted with a 5<sup>th</sup> order polynomial expression.

◆ Approaches:

- ◆ Fit surface with known expressions.
- ◆ Develop spring and dashpot model representing STF behavior.
- ◆ Separate initial (viscous) behavior from the final (viscoelastic) behavior and model the two separately.



## FUTURE WORK

- ◆ Develop a constitutive relationship, describing the behavior of STF at high rates.
- ◆ Examine different concentrations to determine the effect of particle loading on transitional behavior.
  - ◆ Gain insight into the nature of fluid-solid (viscous-viscoelastic) transition.

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