

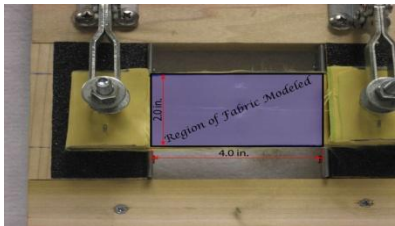
MODELING TECHNIQUES AND COMPUTING TIME FOR IMPACT SIMULATIONS ON WOVEN FABRICS

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INTRODUCTION

Model Impact Response of 600 Denier Kevlar KM2



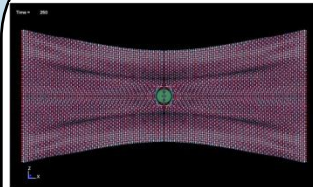
Fabric Specifications:

- ◆ 34 yarns per inch.
- ◆ Areal density = 180 g/m².
- ◆ Single layer fabric thickness = 0.23 mm.

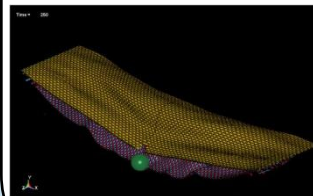
Modeling strategies:

- ◆ Yarn level resolution 3D FE models – Full-Local (FL) Solutions.
- ◆ Multi-scale models combining 3D undulating yarns and homogenized domains – Global-Local (GL) Solutions.

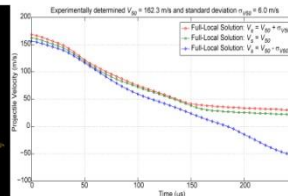
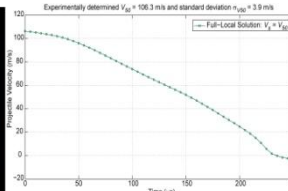
FULL-LOCAL SOLUTIONS



One-layer fabric configuration: $V_s = 106.3$ m/s $\Rightarrow V_r < 0$
Full-Local Model Validated

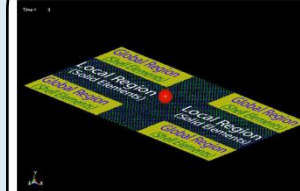


Two-layer fabric configuration: $V_s = 162.3$ m/s $\Rightarrow V_r > 0$
 $V_s = 168.3$ m/s $\Rightarrow V_r > 0$ and $V_s = 156.3$ m/s $\Rightarrow V_r < 0$
Full-Local Model Validated

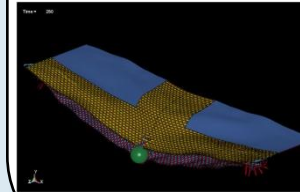


GLOBAL-LOCAL SOLUTIONS

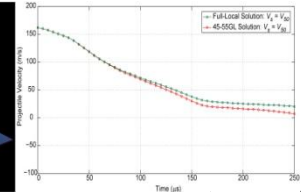
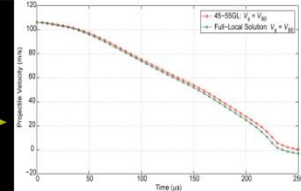
α - β GL $\Rightarrow \alpha$ = Mass Percent of Global Region; β = Mass Percent of Local Region.



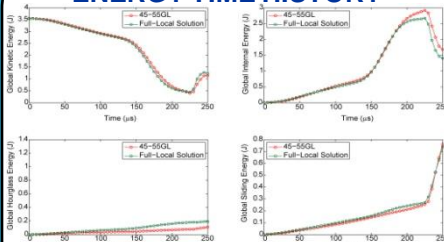
One-layer fabric configuration: $V_s = 106.3$ m/s $\Rightarrow V_r \approx 0$
45-55GL Model Validated



Two-layer fabric configuration: $V_s = 162.3$ m/s $\Rightarrow V_r > 0$;
 bounded by previous result: **45-55GL Model Validated**

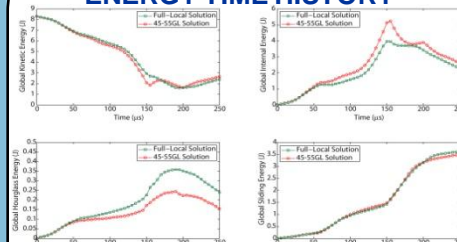


ONE-LAYER FABRIC: SYSTEM ENERGY TIME HISTORY



- ◆ 45-55GL Kinetic and Internal Energy time histories exhibit response *compliance* – yet close enough to the Full-Local Solution.
- ◆ Fully-integrated shell elements in Global regions reduce Hourglass effects in the 45-55GL solution.
- ◆ The Sliding Energy appears to be closely approximated by the 45-55GL solution.

TWO-LAYER FABRIC: SYSTEM ENERGY TIME HISTORY



- ◆ 45-55GL Kinetic and Internal Energy time histories exhibit response *stiffness* – yet close enough to the Full-Local Solution.
- ◆ Fully-integrated shell elements in Global regions reduce Hourglass effects in the 45-55GL solution.
- ◆ The Sliding Energy appears to be closely approximated by the 45-55GL solution.

COMPUTING TIME

Layers	T_{FL} Hours	$T_{45-55GL}$ Hours	%savings= $\left(\frac{T_{FL} - T_{45-55GL}}{T_{FL}}\right) \times 100$
1	0.82	0.63	23.2
2	19.5	14.7	24.6

$T_{FL} \Rightarrow$ Time for FL Solution; $T_{45-55GL} \Rightarrow$ Time for GL Solution

CONCLUSIONS

- ◆ Validated the FL models against experimental V_{50} data.
- ◆ Successfully developed the Global/Local modeling technique for both one- and two-layer fabrics.

CONCLUSIONS

- ◆ Demonstrated acceptable agreement between FL and GL solutions.
- ◆ GL modeling accrues appreciable savings in computing time.

FUTURE WORK

- ◆ Perform bounding simulations to characterize the effect of scatter in yarn modulus.
- ◆ Investigate the suitability of other GL mesh configurations for reducing computing time.
- ◆ Model four-layer fabrics based on the GL technique.
- ◆ Model large-scale fabrics measuring about 18" by 18" in-plane with 10-12 layers.

ACKNOWLEDGEMENTS

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