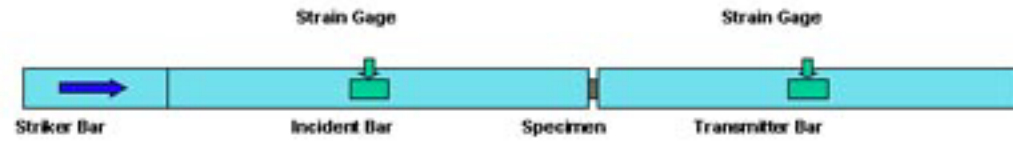


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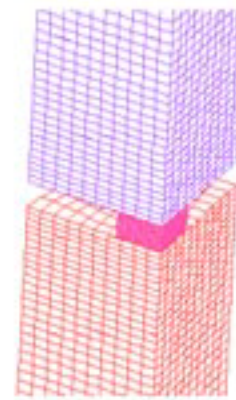
University of Delaware . Center for Composite Materials

## BACKGROUND



Split Hopkinson Pressure Bar (SHPB)

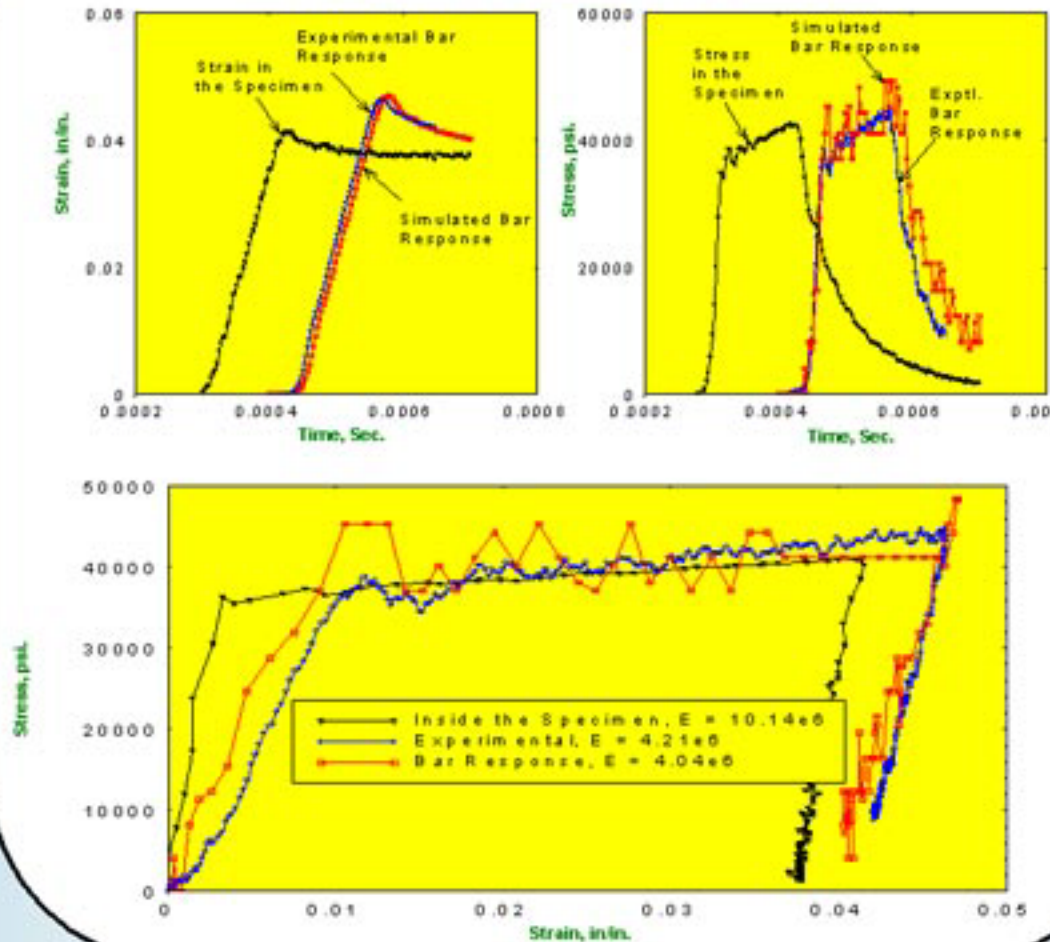
- The High Strain Rate Stress-Strain Response Using Classical SHPB Data Reduction Shows that the Measured Modulus is Less than its Quasi-Static Value
- THIS LED US TO DO SOME BASELINE SHPB EXPERIMENT AND NUMERICAL SIMULATION
- The Strain Measured from Experimental and Incident Bar Response Correlates Well with the Numerical Simulation
- However, the Strain in the Specimen as Obtained from Numerical Simulation is Much Different than that Calculated Using Classical SHPB Data Reduction Scheme
- The Specimen Effective Stress Measured from Transmitted Bar, However, Correlates Well with the Numerical Simulation



Finite Element Model of SHPB

THE CLASSICAL SHPB DATA REDUCTION SCHEME IS REVISITED AND A NEW DATA REDUCTION APPROACH IS PRESENTED

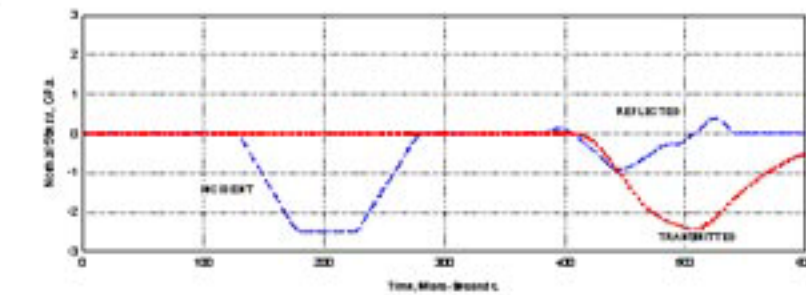
## SHPB EXPERIMENT AND LS-DYNA SIMULATION OF ELASTIC-PLASTIC ALUMINUM



## ASSUMPTIONS IN CLASSICAL SHPB DATA REDUCTION SCHEME

- Requires 3-4 Reflections in the Specimen to Reach Force Equilibrium
  - Force Equilibrium can be Expressed  $\epsilon_I(t) + \epsilon_R(t) = \epsilon_T(t)$
- AS THUS
- Average Specimen Strain  $\bar{\epsilon}_{Classic}(t) = -\frac{2C_B}{H_S} \int_0^t \epsilon_R(t) dt$
  - Average Specimen Stress  $\bar{\sigma}_{Classic}(t) = \frac{E_B A_B}{A_S} \epsilon_T(t)$

EXAMPLE: Lets Suggest  $\rho_S C_S > \rho_B C_B$  that



Simulated Aluminum Bars with Steel Specimen

- Classical Data Reduction Scheme will Predict Average Expansion of Specimen, Because Measured Strain is Positive in terms of Reflected Strain Pulse, thus Calculated Specimen Modulus will be Negative

## AN EXACT THEORY FOR ONE-DIMENSIONAL LINEAR SYSTEM

- Dynamic Force Equilibrium

$$\epsilon_I(t) + \epsilon_R(t) - \epsilon_T(t) = K(r)\epsilon_R(t)$$

$$K(r) = \frac{1}{2} \frac{(1+r)^2}{r} \quad r = \frac{\rho_S C_S - \rho_B C_B}{\rho_S C_S + \rho_B C_B}$$

- Average Specimen Strain

$$\bar{\epsilon}(t) = \frac{(1-r)^2}{4r} \frac{2C_B}{H_S} \int_0^t \epsilon_R(t) dt$$

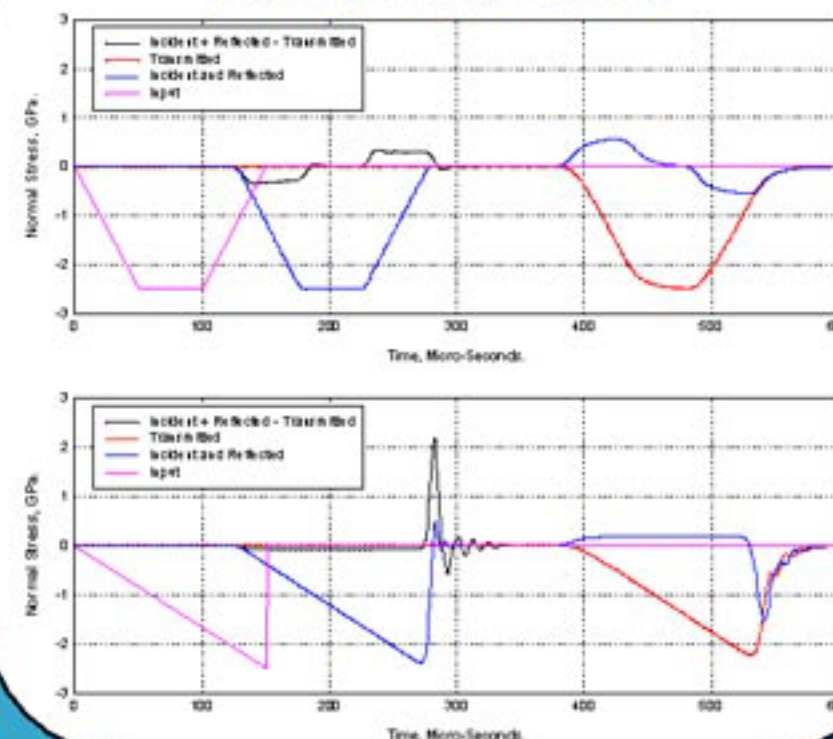
- Average Specimen Stress

$$\bar{\sigma}(t) = E_B \left[ \epsilon_T(t) + \frac{r}{1-r} \frac{H_S}{C_S} \frac{d\epsilon_T(t)}{dt} \right]$$

$$\bar{\sigma}(t) = \bar{\sigma}_{Classic}(t) + \text{Dynamic Adjustment}$$

- Dynamic Adjustment is Significant if Stress Rate is High

## DEVIATION FROM EQUILIBRIUM: NUMERICAL EXAMPLES



## SPECIAL CASES

- Impedance of the Specimen is not Known A Priori, One must Solve the Following Equation for LINEAR ELASTIC Case

$$E_S = \rho_S C_S^2 = \frac{2r}{(1-r)^2} E_B \frac{C_B}{H_S} \int_0^t \epsilon_R(t) dt$$

- For NON-LINEAR ELASTIC Case, with Some Approximation, the Following Equation Needs to be Solved

$$E_S = \rho_S C_S^2 = \frac{2r}{(1-r)^2} E_B \frac{C_B}{H_S} \frac{d\epsilon_T(t)}{dt}$$

Which is Very Sensitive to Noise and Special Procedures to Eliminate Noise should be Incorporated

- FOR FINITE DIAMETER SPECIMEN AND BARS – the Reflected Pulse can be Approximated as Follows

$$\epsilon_{R,Corrected}(t) = \frac{A_B}{A_S} \left[ \epsilon_R(t) + \left( 1 - \frac{A_S}{A_B} \right) \epsilon_I(t) \right]$$

## CONCLUSIONS

- The Strain Axis of Classical SHPB Stress-Strain Diagram is Distorted and can be Corrected Using the Present Approach
- Relations between Specimen Thickness and Material Non-Linearity has been Developed
- Different Data Reduction Schemes are Necessary for Different Material Behavior

## FUTURE WORK

- Stress Wave Propagation in Finite Size Bars and Specimen will be Considered
- Data Reduction Schemes for Elastic-Plastic and Visco-Elastic Materials will be Developed
- The Developed Methods will be Verified with SHPB Experiments and Numerical Simulations